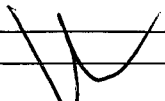



Date: Thursday, 20/09/2007 1:38:20 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-634-041
Job Number : 32711	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D205634041
This Issue : 20/09/2007 S.O. No. : N/A	Drawing Number : RTN587
Prsht Rev. : NC	Project Number : N/A
First Issue : 29/05/2007 Type : LANDING GEAR	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : 	Due Date : 05/06/2007
Checked & Approved By : 	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN587

Handwritten: 100-20 0

2.0

D205634011

Skidtube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Skidtube
 ORIGINAL B/N 29577

Handwritten: BR 07-09-24

3.0

HAND FINISHING1

HAND.FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
 SAND THE FOLLOWING TO REMOVE ANY DEFECTS
 AS NECESSARY:

1 X D205634041 B29577

TOUCH UP WITH ALODINE

Handwritten: BR 07-09-21

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Handwritten: BR 07-09-21

5.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING
 POWDER COAT WHITE PER QSI 005 4.3.5.1

Handwritten: BR 07-09-21

Date: Thursday, 20/09/2007 1:38:20 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-634-041

Job Number: 32711

Part Number: D205634041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

En 21/09/24

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
SAND THE FOLLOWING:

1 X D2577-1 B29488

1 X D2577-3 B29326

1 X D2577-5 B28639

BR

07-09-24

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 21/09/24

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING
POWDER COAT GREY (WEARPLATES)
PER QSI 005 4.3.5.6

BR 07-09-20

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

En 21/09/24

11.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
ASSEMBLE PER DRWG D2580 REV.C

SIKAFLEX ~~1105469~~ EXP 08-01

INSPECT FOR FOREIGN OBJECTS

PICK NEW HARDWARE FOR ASSEMBLY :

BR 07-09-25

BR 07-09-25

Date: Thursday, 20/09/2007 1:38:20 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-634-041

Job Number: 32711

Part Number: D205634041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	AN34A	Bolt
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Comment: Qty.: 46.0000 Each(s)/Unit Total : 46.0000 Each(s)

Bolt

B *M 104 817*

13.0	AN960JD10L	Washer
------	------------	--------



Comment: Qty.: 46.0000 Each(s)/Unit Total : 46.0000 Each(s)

Washer

B *M 104 885*

14.0	D25943	O-Ring
------	--------	--------



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

O-Ring

D 2594-1
PLUG 16 EACHES B 31109

15.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

WING WALK PER DWG D2580 AND QSI 005 4.4

B *M 105694*

BR 07-09-25

16.0	QC5	INSPECT WORK TO CURRENT STEP
------	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

CR 07/09/05

17.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP D205-634-041

USING NEW B/N - CHG 004 002

NEW LABELS & PAPERWORK REQ'D

09.09.26

FI

07/9/26

18.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/09/27

Job Completion



C 07/09/27

B 32711

